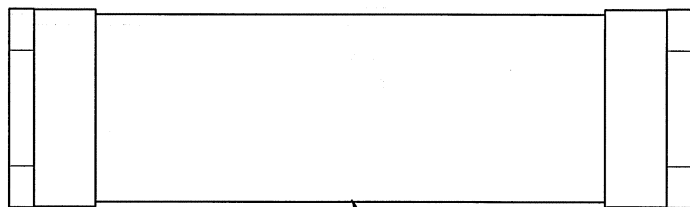
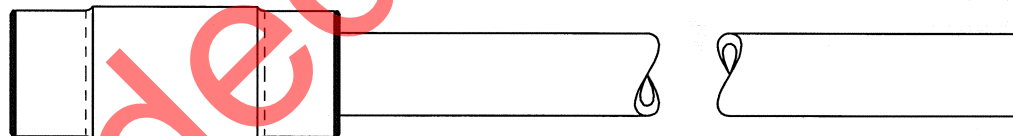


ITEM #	QTY	PART #	PART TITLE
-15	1	RBE703A95-0505-00-15	TGB DRAIN TUBE QUILL ASSEMBLY
-17	1	RBE703A95-0505-00-17	TGB DRAIN TUBE HOSE ASSEMBLY



-15



-17

RBE703A95-0505-00 TGB DRAIN TUBE

8

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) PLACE ITEM -17 COILED INTO A TIGHT FITTING SEALED PLASTIC BAG WITH ITEM -15

L	SEE PREVIOUS REVISION FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEMS -15 AND -17 -1 REMOVED .02 X 30° CHAMFER. REMOVED 0.108 DIM. DIM WAS ▽2.97 MAX IS 2.970/2.965		19-563	KPT
	REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	MBB	TOOL PART #	REV. L	
MFG. APPR.	DP	RBE703A95-0505-00	SHEET 1 OF 6	
APPROVED	Wp	TITLE	SCALE	
DATE 2/26/2019		TGB DRAIN TUBE	NTS	
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8 7 6 5 4 3 2 1

D

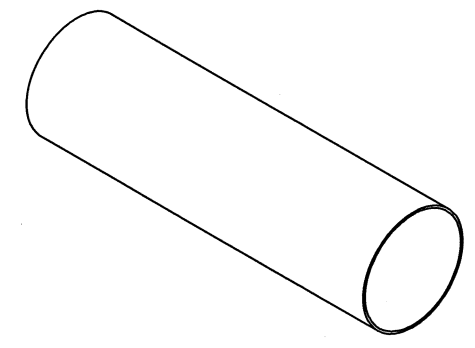
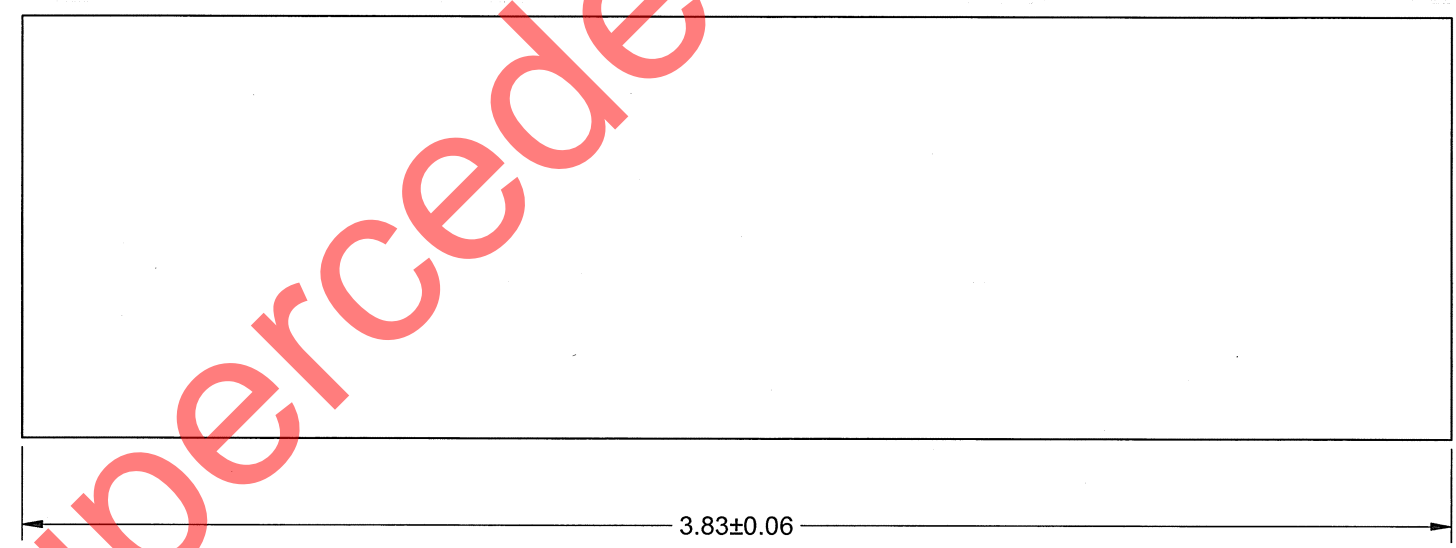
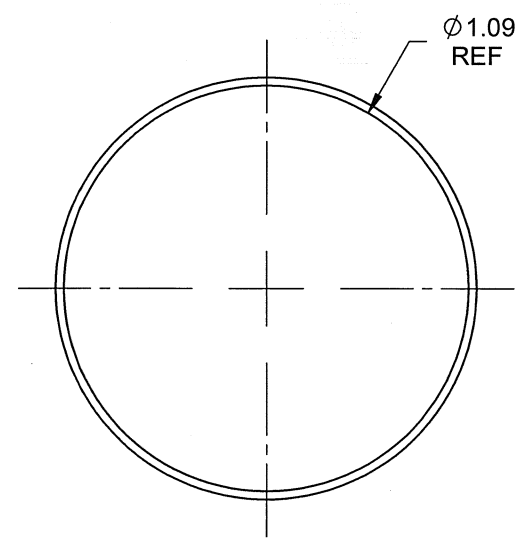
D

C

C

B

B



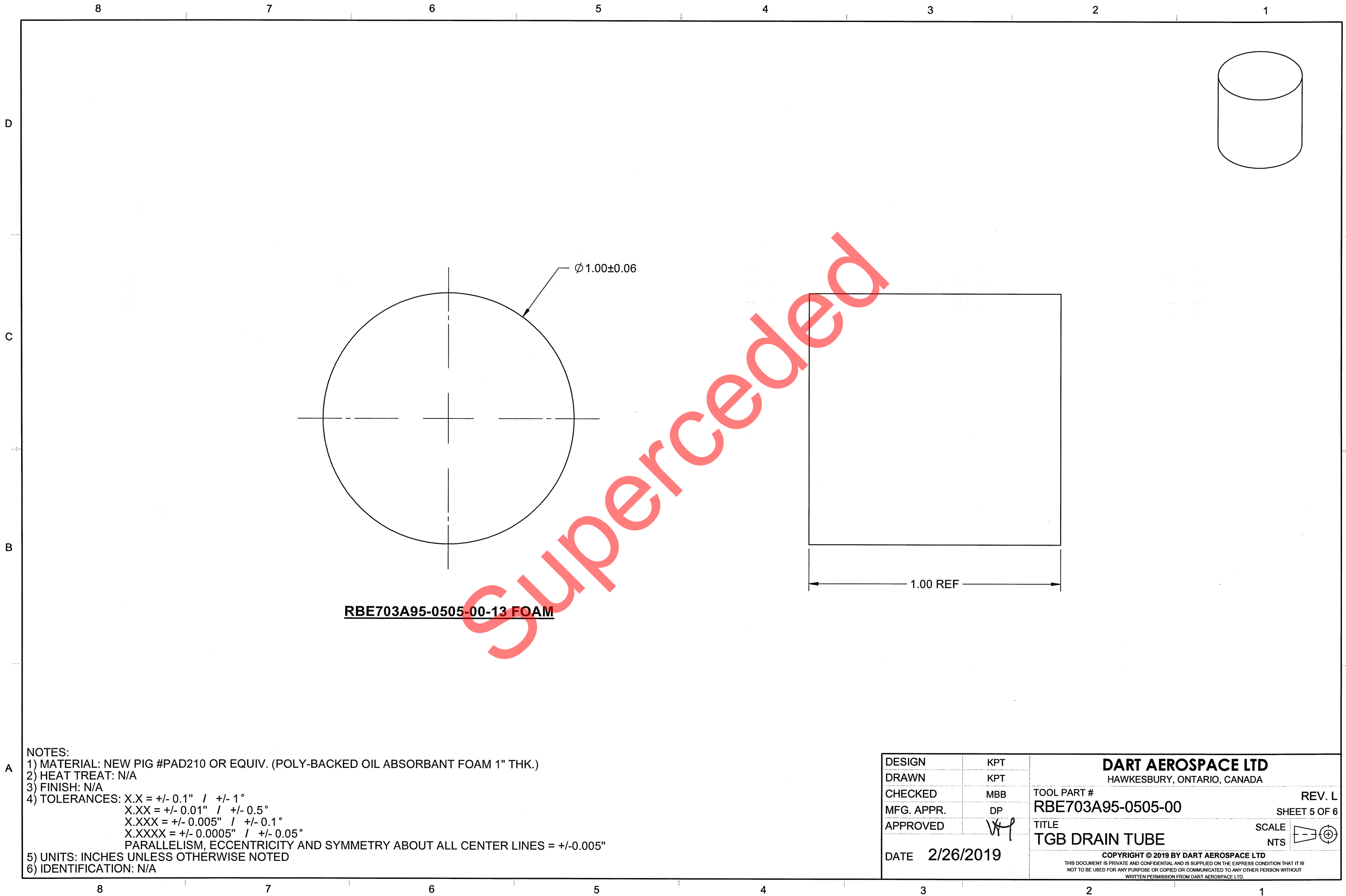
RBE703A95-0505-00-9 TUBE

NOTES:
1) MATERIAL: McMaster#2044T47 OR EQUIV. (POLYETHYLENE PLASTIC SHIPPING TUBE 1.09" ID.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. L
MFG. APPR.	DP	RBE703A95-0505-00	SHEET 4 OF 6
APPROVED	<i>VP</i>	TITLE	SCALE
DATE 2/26/2019		TGB DRAIN TUBE	NTS
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A

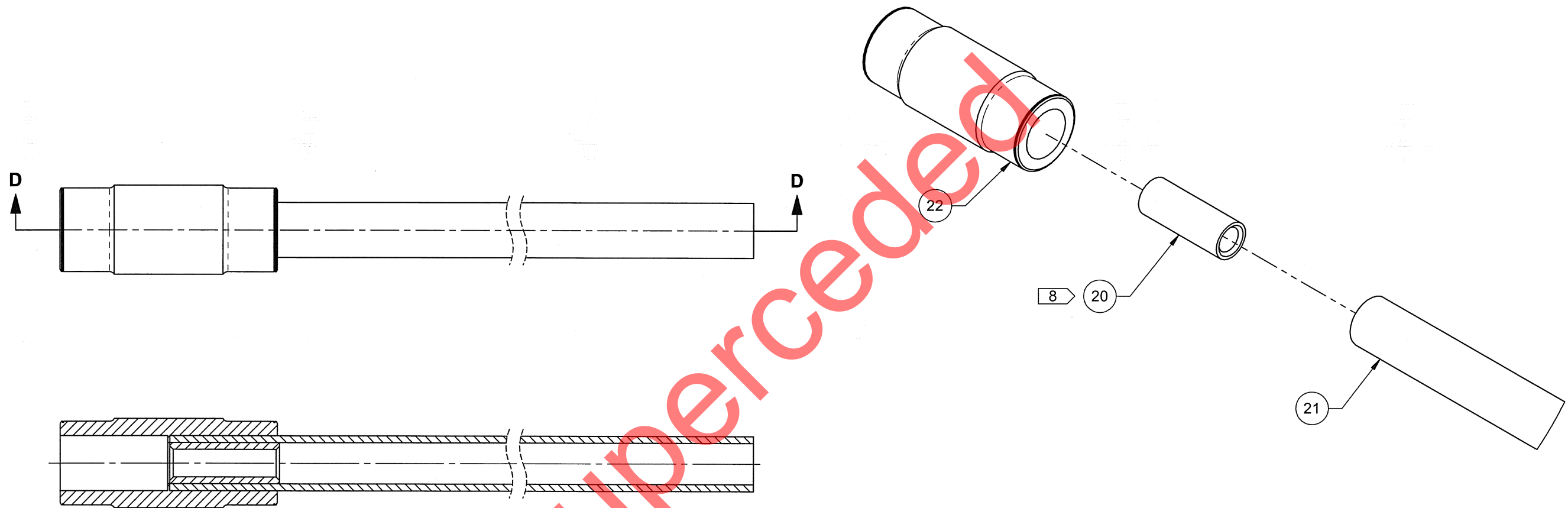
8 7 6 5 4 3 2 1



NOTES:
1) MATERIAL: NEW PIG #PAD210 OR EQUIV. (POLY-BACKED OIL ABSORBANT FOAM 1" THK.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. L
MFG. APPR.	DP	RBE703A95-0505-00	SHEET 5 OF 6
APPROVED	Wf	TITLE	SCALE
DATE 2/26/2019		TGB DRAIN TUBE	NTS
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ITEM #	QTY	PART #	PART TITLE
20	1	DTSP10001	SLEEVE
21	1	Kuri-Tec#K010-0608 OR EQUIV.	CLEAR PVC TUBING 1/2" OD. X 3/8" ID. X 84" LG.
22	1	McMaster#51495K116 OR EQUIV.	NICKEL-PLATED BRASS PUSH-TO-CONNECT 1/2" OD. TUBE FITTING



SECTION D-D

RBE703A95-0505-00-17 TGB DRAIN TUBE HOSE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) INSTALL ITEM 20 INTO ONE END OF ITEM 21 UNTIL FLUSH

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. L
MFG. APPR.	DP	RBE703A95-0505-00	SHEET 6 OF 6
APPROVED	WKP	TITLE	SCALE
DATE	2/26/2019	TGB DRAIN TUBE	NTS
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